

Basic equations:-

$$\bar{\sigma} = (p_i - r_0 r_o) / (r_o - 1) ; \bar{\tau} = (r_i - r_0) r_o / (r_o - 1)$$

critical stress components at bore

$$\sigma_t = \bar{\sigma} + \bar{\tau} = \frac{(r_o + 1)p_i - 2r_0 r_o}{(r_o - 1)}$$

$$\sigma_r = \bar{\sigma} - \bar{\tau} = -r_i \text{ always}$$

$$\sigma_o = \bar{\sigma} \text{ (closed)} = (r_i - r_0 r_o) / (r_o - 1)$$

and for brittle the Modified Mohr Theory:

$$1/n = \max(\hat{\sigma}/s_t, -\hat{\tau}/s_c, \hat{\sigma}/s_t - (\hat{\sigma} + \hat{\tau})/s_c)$$

consider p_i fixed and examine the safety factor n as r_0 increases from zero at first to infinity.

Initially $r_0 = 0$

$$\sigma_t = \frac{r_o + 1}{r_o - 1} \cdot p_i \quad \sigma_r = -p_i \quad \sigma_o = \frac{1}{r_o - 1} \cdot p_i$$

By inspection $\hat{\sigma} = \sigma_t, \hat{\tau} = \sigma_r$ and so

$$1/n = \max \left[\frac{r_o + 1}{r_o - 1} \cdot \frac{p_i}{s_t}, \frac{p_i}{s_c}, \frac{r_o + 1}{r_o - 1} \cdot \frac{p_i}{s_t} - \frac{2}{r_o - 1} \cdot \frac{p_i}{s_c} \right]$$

It may be shown that the first term is always larger than the other two, and so at $r_0 = 0$

$$s_t/n = \frac{r_o + 1}{r_o - 1} \cdot p_i$$

As r_0 starts to increase, the order of the stresses ($\hat{\sigma} = \sigma_t, \hat{\tau} = \sigma_r$) does not change

$$\hat{\sigma} = \sigma_t = \frac{(r_o + 1)p_i - 2r_0 r_o}{(r_o - 1)}$$

$$\hat{\tau} = \sigma_r = -p_i$$

$$\hat{\sigma} + \hat{\tau} = \frac{2(p_i - r_0 r_o)}{(r_o - 1)}$$

$$\text{So } \frac{1}{n} = \max \left[\frac{(r_o + 1)p_i - 2r_0 r_o}{(r_o - 1) s_t}, \frac{p_i}{s_c}, \frac{(r_o + 1)p_i - 2r_0 r_o}{(r_o - 1) s_t} - \frac{2(p_i - r_0 r_o)}{(r_o - 1) s_c} \right]$$

Arguing from initial conditions ($r_0 = 0$), the first term remains the max. until it falls below the last term, i.e. when

$$p_i - r_0 r_o = 0. \text{ So,}$$

$$\text{for } 0 \leq r_0/p_i \leq 1/r_o$$

$$(r_o - 1) s_t/n = (r_o + 1)p_i - 2r_0 r_o$$

As r_0 further increases beyond p_i/r_o , the third term becomes the maximum, i.e.

$$\frac{1}{n} = \frac{(r_o + 1)p_i - 2r_0 r_o}{(r_o - 1) s_t} - \frac{2(p_i - r_0 r_o)}{(r_o - 1) s_c}$$

$$\text{or, setting } m \equiv s_c/s_t$$

$$(r_o - 1) s_c/n = ((r_o + 1)m - 2)p_i - 2(m - 1)r_0 r_o$$

which is valid until exceeded by